

## 測試報告

## Test Report

號碼(No.) : CE/2013/32542 日期(Date) : 2013/03/15 頁數(Page) : 1 of 14

太松實業股份有限公司

DYNACHEM & CO., LTD.

台北市大同區重慶北路三段139號8樓

8F, NO. 139, SEC. 3, CHUNG CHING NORTH ROAD, TAIPEI, TAIWAN, R. O. C.



以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as) :

樣品名稱(Sample Description) : POLYMETHYL METHACRYLATE (PMMA), DESIGNATED "SHINKOLITE-P, ACRYPET"  
FURNISHED AS PELLETS. (聚甲基-丙烯酸-甲脂粒)

樣品型號(Style/Item No.) : MD ; MF ; TF8; TF9 ; V ; VH ; VH067A ; VH4 ; VH5 ; VH6 ; VHM ; VHS ; IRD30  
; IRD50 ; IRD70 ; IRH30 ; IRH50 ; IRH70 ; IRG304 ; IRG504 ; IRK204 ;  
IRK304 ; IRS204 ; IRS404 ; IRL209 ; IRL309 ; IRL409 ; VRL20 ; VRL40 ;  
VRS40 ; VRM40

生產或供應廠商(Manufacturer/Vendor) : MITSUBISHI RAYON CO LTD (MITSUBISHI RAYON POLYMER NANTONG CO LTD)

收件日期(Sample Receiving Date) : 2013/03/08

測試期間(Testing Period) : 2013/03/08 TO 2013/03/15

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測試結果(Test Results) : 請見下一頁 (Please refer to next pages).

結論(Conclusion) : 根據客戶所提供的樣品, 其鎘、鉛、汞、六價鉻、多溴聯苯及多溴聯苯醚的測試結果符合 RoHS指令2002/95/EC的更新指令2011/65/EU之要求 (Based on the performed tests on submitted samples, the test results of Cadmium, Lead, Mercury, Hexavalent Chromium Cr(VI), PBBs and PBDEs comply with the limits as set by RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC.)

  
Chenyu Kung / Operation Manager  
Signed for and on behalf of  
SGS TAIWAN LTD.  
Chemical Laboratory – Taipei

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### 測試結果(Test Results)

測試部位(PART NAME)No.1 : 透明塑膠粒 (TRANSPARENT PLASTIC PELLETS)

測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
鎘 / Cadmium (Cd)	mg/kg	參考IEC 62321: 2008方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	100
鉛 / Lead (Pb)	mg/kg	參考IEC 62321: 2008方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	1000
汞 / Mercury (Hg)	mg/kg	參考IEC 62321: 2008方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	1000
六價鉻 / Hexavalent Chromium Cr(VI)	mg/kg	參考IEC 62321: 2008方法, 以UV-VIS檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.	1000
砷 / Arsenic (As)	mg/kg	參考US EPA 3052方法, 以感應耦合電漿原子發射光譜儀檢測. / With reference to US EPA Method 3052. Analysis was performed by ICP-AES.	2	n.d.	-
聚氯乙烯 / PVC	**	以紅外光譜分析及焰色法檢測. / Analysis was performed by FTIR and FLAME Test.	-	Negative	-
鄰苯二甲酸甲苯基丁酯 / BBP (Benzyl butyl phthalate) (CAS No.: 85-68-7)	%	參考EN 14372, 以氣相層析/質譜儀檢測之. / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	%	參考EN 14372, 以氣相層析/質譜儀檢測之。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
鄰苯二甲酸二異癸酯 / DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0)	%	參考EN 14372, 以氣相層析/質譜儀檢測之。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-
鄰苯二甲酸二異壬酯 / DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0)	%	參考EN 14372, 以氣相層析/質譜儀檢測之。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.01	n.d.	-
鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	%	參考EN 14372, 以氣相層析/質譜儀檢測之。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
鄰苯二甲酸二丁酯 / DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	%	參考EN 14372, 以氣相層析/質譜儀檢測之。 / With reference to EN 14372. Analysis was performed by GC/MS.	0.003	n.d.	-
六溴環十二烷及所有主要被辨別出的異構物 / Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ -HBCDD, $\beta$ -HBCDD, $\gamma$ -HBCDD) (CAS No.: 25637-99-4 and 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	mg/kg	參考US EPA 3540C方法, 以氣相層析/質譜儀檢測。 / With reference to US EPA 3540C method. Analysis was performed by GC/MS.	5	n.d.	-
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測。 / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result) No.1	法規 限值 (Limit)
全氟辛酸 (銨) / PFOA (CAS No.: 335-67-1)	mg/kg	參考US EPA 3550C: 2007方法, 以液相層析/質譜儀檢測. / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	-
<b>多溴聯苯總和 / Sum of PBBs</b>	mg/kg	參考IEC 62321: 2008方法, 以氣相層析/質譜儀檢測. / With reference to IEC 62321: 2008 and performed by GC/MS.	-	n.d.	1000
一溴聯苯 / Monobromobiphenyl			5	n.d.	-
二溴聯苯 / Dibromobiphenyl			5	n.d.	-
三溴聯苯 / Tribromobiphenyl			5	n.d.	-
四溴聯苯 / Tetrabromobiphenyl			5	n.d.	-
五溴聯苯 / Pentabromobiphenyl			5	n.d.	-
六溴聯苯 / Hexabromobiphenyl			5	n.d.	-
七溴聯苯 / Heptabromobiphenyl			5	n.d.	-
八溴聯苯 / Octabromobiphenyl			5	n.d.	-
九溴聯苯 / Nonabromobiphenyl			5	n.d.	-
十溴聯苯 / Decabromobiphenyl			5	n.d.	-
<b>多溴聯苯醚總和 / Sum of PBDEs</b>			-	n.d.	1000
一溴聯苯醚 / Monobromodiphenyl ether			5	n.d.	-
二溴聯苯醚 / Dibromodiphenyl ether			5	n.d.	-
三溴聯苯醚 / Tribromodiphenyl ether			5	n.d.	-
四溴聯苯醚 / Tetrabromodiphenyl ether			5	n.d.	-
五溴聯苯醚 / Pentabromodiphenyl ether			5	n.d.	-
六溴聯苯醚 / Hexabromodiphenyl ether			5	n.d.	-
七溴聯苯醚 / Heptabromodiphenyl ether			5	n.d.	-
八溴聯苯醚 / Octabromodiphenyl ether			5	n.d.	-
九溴聯苯醚 / Nonabromodiphenyl ether	5	n.d.	-		
十溴聯苯醚 / Decabromodiphenyl ether	5	n.d.	-		

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測試項目 (Test Items)	單位 (Unit)	測試方法 (Method)	方法偵測 極限值 (MDL)	結果 (Result)	法規 限值 (Limit)
				No.1	
鹵素 / Halogen					
鹵素 (氟) / Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	參考BS EN 14582:2007, 以離子層析儀分析. / With reference to BS EN 14582:2007. Analysis was performed by IC.	50	n.d.	-
鹵素 (氯) / Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)			50	n.d.	-
鹵素 (溴) / Halogen-Bromine (Br) (CAS No.: 10097-32-2)			50	n.d.	-
鹵素 (碘) / Halogen-Iodine (I) (CAS No.: 14362-44-8)			50	n.d.	-

### 備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. n.d. = Not Detected (未檢出)
3. MDL = Method Detection Limit (方法偵測極限值)
4. "-" = Not Regulated (無規格值)
5. \*\* = Qualitative analysis (No Unit) 定性分析(無單位)
6. Negative = Undetectable 陰性(未偵測到); Positive = Detectable 陽性(已偵測到)

### PFOS參考資訊(Reference Information) : 持久性有機污染物 POPs - (EU) 757/2010

PFOS濃度在物質或製備中不得超過0.001%(10ppm), 在半成品、成品或零部件中不得超過0.1%(1000ppm), 在紡織品或塗層材料中不得超過1µg/m<sup>2</sup>。

(Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m<sup>2</sup>.)

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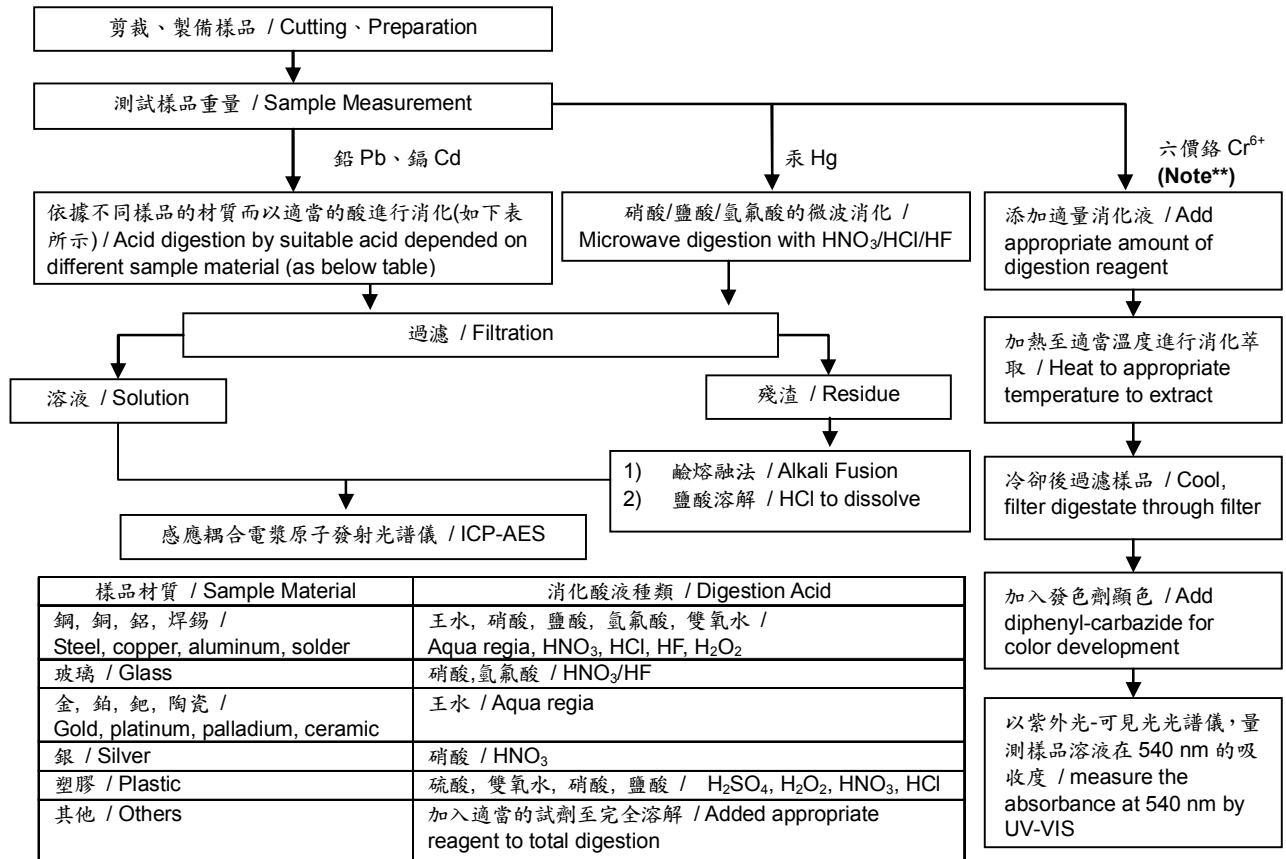
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外) / These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> test method excluded)
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climbgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



**Note\*\*** : (1) 針對非金屬材料加入鹼性消化液，加熱至 90~95°C 萃取。 / For non-metallic material, add alkaline digestion reagent and heat to 90~95°C.  
 (2) 針對金屬材料加入純水，加熱至沸騰萃取。 / For metallic material, add pure water and heat to boiling.

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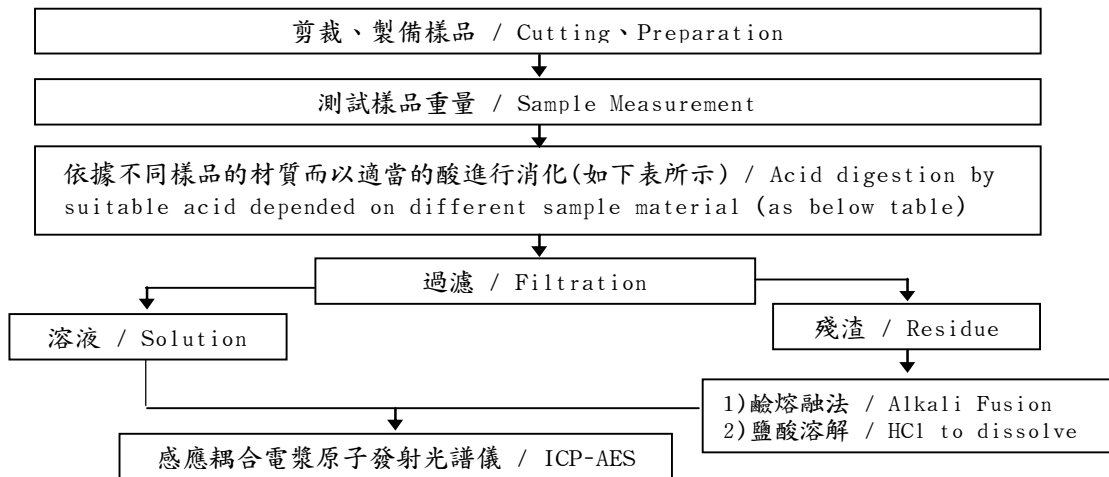
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- 1) 根據以下的流程圖之條件，樣品已完全溶解。 / These samples were dissolved totally by pre-conditioning method according to below flow chart.
- 2) 測試人員：楊登偉 / Name of the person who made measurement: Climgreat Yang
- 3) 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

### 元素以 ICP-AES 分析的消化流程圖

(Flow Chart of digestion for the elements analysis performed by ICP-AES)



銅, 銅, 鋁, 焊錫 / Steel, copper, aluminum, solder	王水, 硝酸, 鹽酸, 氫氟酸, 雙氧水 / Aqua regia, HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub>
玻璃 / Glass	硝酸, 氫氟酸 / HNO <sub>3</sub> /HF
金, 鉑, 鈀, 陶瓷 / Gold, platinum, palladium, ceramic	王水 / Aqua regia
銀 / Silver	硝酸 / HNO <sub>3</sub>
塑膠 / Plastic	硫酸, 雙氧水, 硝酸, 鹽酸 / H <sub>2</sub> SO <sub>4</sub> , H <sub>2</sub> O <sub>2</sub> , HNO <sub>3</sub> , HCl
其他 / Others	加入適當的試劑至完全溶解 / Added appropriate reagent to total digestion

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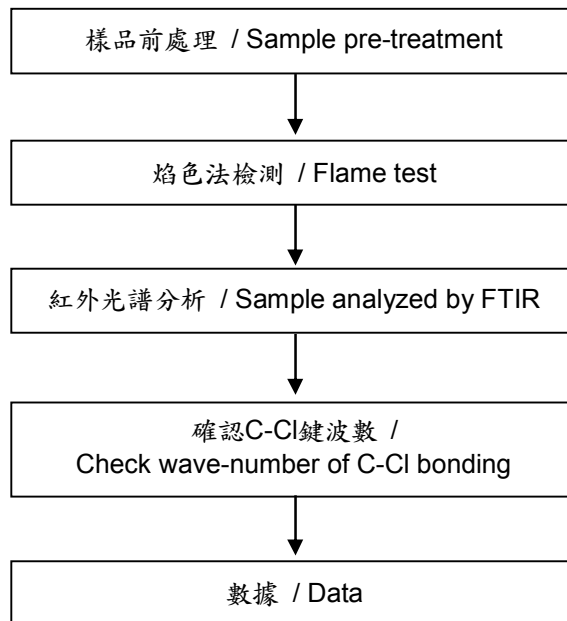
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### 聚氯乙烯物質判定分析流程圖 /

### Analysis flow chart for determination of PVC in material

- 測試人員：陳君涵 / Name of the person who made measurement: Ginny Chen
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang





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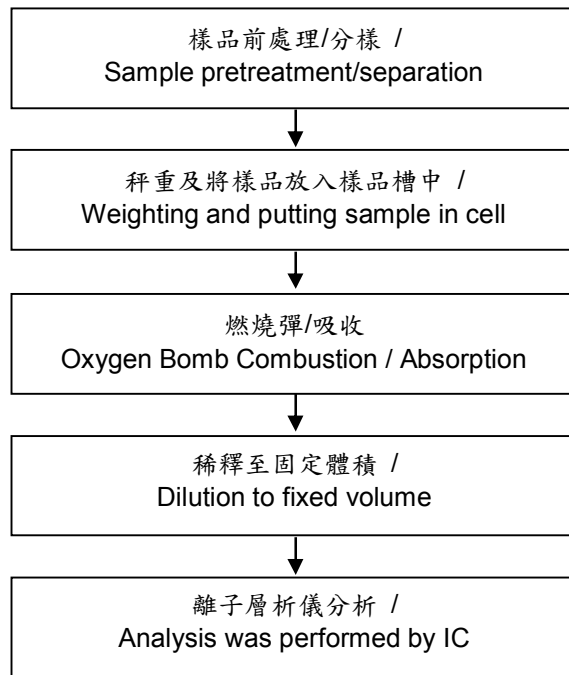
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### 鹵素分析流程圖 / Analytical flow chart of halogen content

- 測試人員：陳恩臻 / Name of the person who made measurement: Rita Chen
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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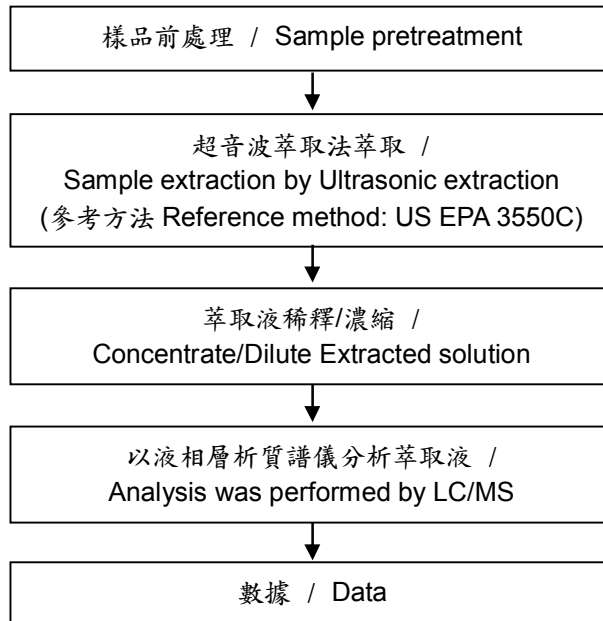
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### 全氟辛酸(銨)/全氟辛烷磺酸分析流程圖 / PFOA/PFOS analytical flow chart

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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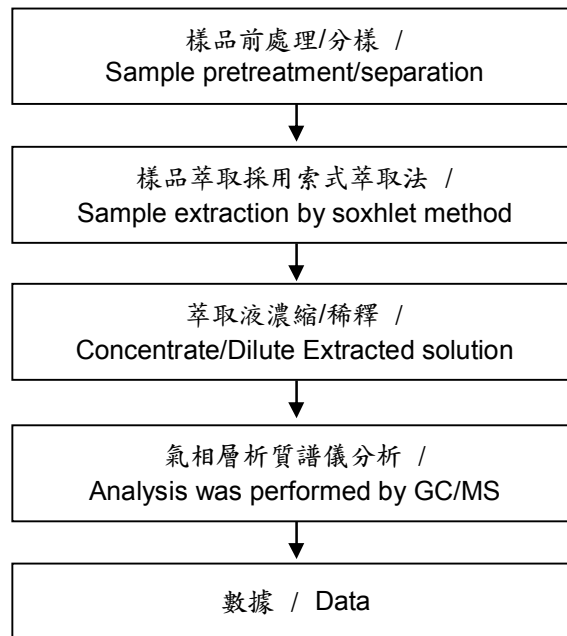
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### 六溴環十二烷分析流程圖 / HBCDD analytical flow chart

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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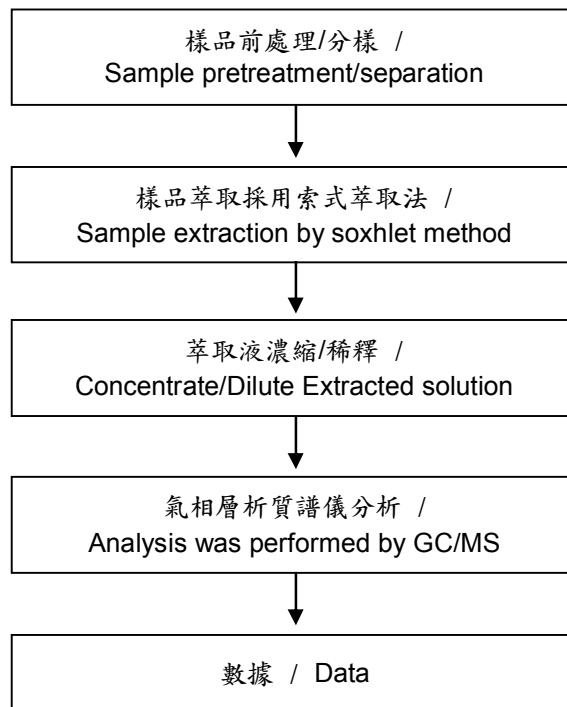
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### 可塑劑分析流程圖 / Analytical flow chart of phthalate content

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang



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## 測試報告

## Test Report

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DYNACHEM & CO., LTD.

台北市大同區重慶北路三段139號8樓

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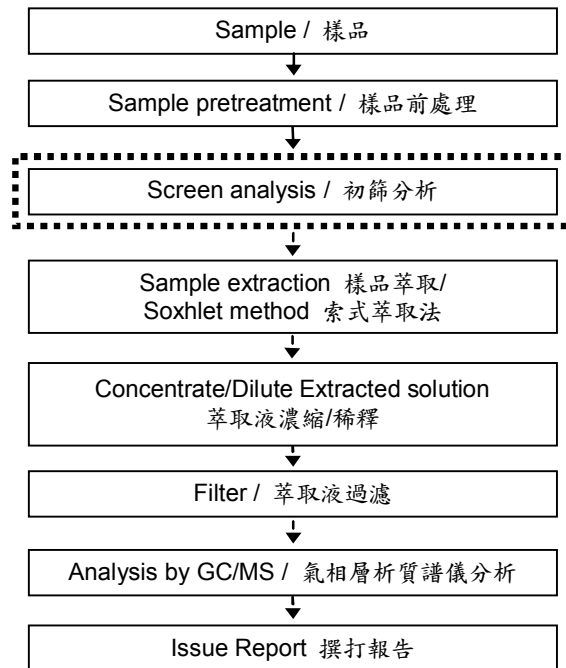
### 多溴聯苯/多溴聯苯醚分析流程圖 / PBB/PBDE analytical FLOW CHART

- 測試人員：翁賜彬 / Name of the person who made measurement: Roman Wong
- 測試負責人：張啓興 / Name of the person in charge of measurement: Troy Chang

初次測試程序 / First testing process —————▶

選擇性篩檢程序 / Optional screen process .....▶

確認程序 / Confirmation process - - - ▶



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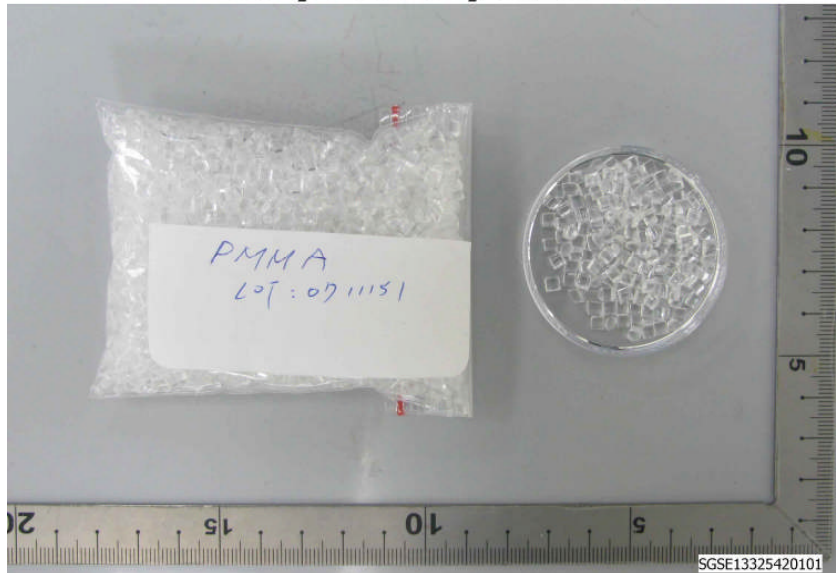
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\* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。  
(The tested sample / part is marked by an arrow if it's shown on the photo.)

### CE/2013/32542



\*\* 報告結尾 (End of Report) \*\*